

### **BUILDING PRODUCT DECLARATION BPD 3**

in compliance with the guidelines of the Ecocycle Council, June 2007

#### 1 Basic data

Product identification			Document ID BPD_1.0_HSL-GR		
Product name	Product no/ID designation		Product group		
Hilti HSL-GR	Hilti HSL-GR_all sizes		05401		
Säkerhetsexpander					
New declaration     ■	In the case of a revise	d declarati	on		
Revised declaration	Has the product been changed?		nge relates to		
	☐ No ☐ Yes	Changed pr	oduct can be identified by		
Drawn up/revised on (date) 20.02	2.2012	Inspected without revision on (date)			
Other information:					

## 2 Supplier information

Company nam	eHilti Svenska AE	3		Company reg.	no/DUNS no 556064-7348
Address	Box 123			Contact person	1
	232 22 Arlöv, Sv	weden		Telephone	040 539300
Website: www	hilti.se			E-mail info@	②se.hilti.com
Does the comp	any have an enviro	onmental manage	ment system?	⊠ Yes	□ No
Does the company have an environmental management system?  The company possesses certification in compliance with   ISO 9000   ISO 14000			Other	If "other", please specify:	
Other informat	ion:				

#### 3 Product information

Country of final manufac	cture Austria	If country of	cannot be sta	ted, please state why	7	
Area of use	Heavy duty metal anch	or for crack	ced & uncra	cked concrete		
Is there a Safety Data Sh	eet for this product?			Not relevant     ■	Yes	☐ No
In accordance with the re Chemicals Agency, pleas	on		⊠ Not rel	evant		
Is the product registered	in BASTA?				Yes	⊠ No
Has the product been eco-labelled?	☐ Criteria not found	☐ Yes	⊠ No	If "yes", please spe	ecify:	
Is there a Type III enviro	nmental declaration for the	product?			Yes	⊠ No
Other information:						

## 4 Contents (To add a new green row, select and copy an entire empty row and paste it in)

At the time of delivery, the product comprises the following parts/components, with the chemical composition stated:							
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments		
Cone	Stainless steel	10%	1.4401/1.4571				
Expansion sleeve	Stainless steel	25%	1.4401				
Collapsible section	Polyoxy methylene	1%	9002-81-7				

Sleeve	Stainless steel	25%	1.4401		
Washer	Stainless steel	4%	1.4401		
Hexagon nut	Stainless steel	5%	A4		
Threaded rod	Stainless steel	30%	A4		
Other information:					
If the chemical composition of t finished built in product should					
		14/ 1 1/			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Constituent materials/ components	Constituent substances	Weight % or g	EG no/ CAS no (or alloy)	Classifi- cation	Comments
		_			
		_			

# 5 Production phase

Resource utilisation and env	ironmental imp	pact during pro	oduction (	of the i	item is repo	rted	in one of the following	
1) Inflows (goods, intermoutflows (emissions and	ediate goods, en d residual produ	ergy etc) for the cts) from it, i.e.	e registere from "gat	d prod	uct into the <b>r</b> ate".	nanı	ufacturing unit, and the	
<ul><li>2) All inflows and outflow</li></ul>	vs from the extra	action of raw ma	aterials to	finishe	ed products i	.e. "	cradle-to-gate".	
☐ 3) Other limitation. State	what:							
The report relates to unit of pr	oduct	Reported 1	product		he product's uct group	S	☐ The product's production unit	
Indicate raw materials and in	ntermediate god	ods used in the i	manufactu	re of tl	he product		Not relevant	
Raw material/intermediate goo	ods	Quantity and	unit			Co	mments	
Indicate recycled materials u	sed in the manu	facture of the pr	oduct				Not relevant	
Type of material		Quantity and	unit			Co	mments	
Enter the <b>energy</b> used in the n	nanufacture of th	ne product or its	compone	nt part	:S		Not relevant	
Type of energy		Quantity and	unit			Co	mments	
Enter the <b>transportation</b> used	in the manufac	ture of the prod	uct or its o	compoi	nent parts		Not relevant	
Type of transportation		Proportion %				Comments		
Enter the <b>emissions to air</b> , was component parts	ter or soil from	the manufactur	re of the p	roduct	or its		Not relevant	
Type of emission		Quantity and	unit			Co	mments	
Enter the <b>residual products</b> for	rom the manufac	cture of the proc	duct or its	compo	onent parts		☐ Not relevant	
			Proport		cycled			
			Materia	_	Energy			
Residual product	Waste code	Quantity	recycled	1 %	recycled %		Comments	
			ļ					

Is there a description of the data accuracy for the manufacturing data?	Yes	□ No	If	f "yes", p	olease	specif	y:		
Other information:		•							
6 Distribution of fin	ished prod	duct							
Does the supplier put into prac product?	etice a system fo	or returning loa	d car	riers for	the	□ N	lot relevant	Yes	⊠ No
Does the supplier put into praction the product?	etice any system	s involving m	ılti-u	se packa	ging		lot relevant	Yes	⊠ No
Does the supplier take back pa	ckaging for the	product?					lot relevant		⊠ No
Is the supplier affiliated to RE	PA?						lot relevant	∑ Yes	☐ No
Other information:									
7 Construction pha	se								
Are there any special requirem product during storage?	ents for the	☐ Not relev	ant	Yes		No	If "yes",	please specif	y:
Are there any special requireme building products because of thi		☐ Not relev	ant	Yes		No	If "yes",	please specif	y:
Other information:									
8 Usage phase									
Does the product involve any s intermediate goods regarding of				Yes	⊠ N	0	If "yes", p	lease specify	:
Does the product have any spe requirements for operation?				Yes	⊠ N			lease specify	
Estimated technical service life									
a) Reference service life estimated as being approx.	☐ 5 years	10 years	yea		25 years	5	≥50 years	Comments	1
b) Reference service life estim	ated to be in the	e interval of		years					
Other information:									
9 Demolition									
Is the product ready for disasse apart)?	embly (taking	☐ Not rel	evant	į	X Y	es		If "yes", plea Anchor can removed completely	
Does the product require any s to protect health and environm demolition/disassembly?		S Not rel	evant	t	☐ Y	es	⊠ No	If "yes", plea	ase specify:
Other information:									
10 Waste managem	ent								
Is it possible to re-use all or pa product?	arts of the	☐ Not rel	evant	t	X Y	es	□ No	If "yes", plea Nut/washer reused	
Is it possible to recycle materia parts of the product?	als for all or	☐ Not rel	evant	i	X Y	es	□ No	If "yes", plea All metal ma can be fully	aterials
Is it possible to recycle energy of the product?	for all or parts	☐ Not rel	evant		X Y	es	□ No	If "yes", plea The plastic	

					can be rec	ylced to
Does the supplier have as recommendations for re- energy recycling or waste	use, materials or	☐ Not relevant	Yes	⊠ No		ease specify:
Enter the waste code for	the <b>supplied</b> product 1	17 04 05				
Is the <b>supplied</b> product of	classed as hazardous wa	aste?			☐ Yes	⊠ No
If the chemical composite delivery, meaning that ar If it is unchanged, the following the composite of the chemical composite delivery.	nother waste code is given	ven to the finished <b>built</b> i				
Enter the waste code for	the <b>built in</b> product					
Is the <b>built in</b> product cla	assed as hazardous was	ste?			☐ Yes	☐ No
Other information:						
11 Indoor environment when used as intended, to	,	new green row, select and defollowing emissions:			and paste it in)  t does not hav	e any
Type of emission	Quantity [µg/m²h]	or [mg/m³h]	Method		Comme	nts
. , ре ст. стсстет			measurement			
	4 weeks	26 weeks	7			
	4 weeks	26 weeks	7			
	4 weeks	26 weeks	7			
	4 weeks	26 weeks	7			
	4 weeks	26 weeks	7			
	4 weeks	26 weeks	7			
Can the product itself giv		26 weeks	7	ement	Yes	□ No
Can the product itself give Value	ve rise to any noise?	26 weeks	measure	ement		1 —
1	ve rise to any noise?		measure	ement  elevant f measurem		1 —
Value	ve rise to any noise?  U to electrical fields?		Measure  Not re  Method o  Not re	ement  elevant f measurem	ent Yes	□ No
Value Can the product give rise	ve rise to any noise?  U to electrical fields?	init	Measure  Not re  Method o  Not re	elevant f measurem	ent Yes	□ No
Value Can the product give rise Value	ve rise to any noise?  Ue to electrical fields?  Ue to magnetic fields?	init	Measure  Not re  Method o  Not re  Method o  Not re	elevant f measurem	Yes Property of the Property o	□ No

References

**Appendices**